



“WA” BOLTED PIPELINE LEAK REPAIR CLAMP, ANSI 600#	
Material	ASTM A 516 Gr.70 / ASTM A 105
Fasteners (30 Micron PTFE Coated)	ASTM-A-193-B7 & ASTM-A-194-2H
Seal	Buna 'N'
Paint	Epoxy Coating Yellow 100 Microns
Vent Port + Plug	Yes
Lifting Lug (8" & above)	Yes
Hinge Assembly (8" & above)	No
Sacrificial Anode (Zinc)	No
Hydraulic Tensioner can be used	Yes
Design Temperature	65°C
N.D.T. Requirements :	
i)	100% MPI for Stiffener to shell Weld (Fillet)
ii)	100% U.T. of vent plug welds. (Fillet)
iii)	100% MPI of Hinge welds. (Fillet)
Design Calculation: ASME Sec. VIII Div. I	
Certification:- EN 10204 3.1	

Split repair clamps WA-SBC repair units, are bolt closed around leaking sections of pipe. Split repair clamps are secure and reliable leak repair units for for oil, gas and chemical pipelines.

<http://www.pipelinecoupling.com/pages2/split-sleeve-boltable-repair.php>

Experienced staff can provide solution guidance and recommendations

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